

SUBMERGED ARC WELDING FLUX DRYING OVEN

MODEL – HIEC:400:F, 100 Kg. Capacity



TECHNICAL SPECIFICATIONS	HIEC 400 F, 100Kg
<i>OVERALL SIZE (mm) (Pkg.)</i>	1675x1295x1040 (HWD)
<i>WORKING SPACE (mm)</i>	815x610x610 (HWD)
<i>CAPACITY (approx)</i>	100 Kg. (220 lbs.) of flux
<i>NUMBER OF TRAYS</i>	Six
<i>TRAY DIMENSION (mm)</i>	75x600x600 (HWD)
<i>TEMPERATURE RANGE</i>	Ambient - 400 ⁰ C (752 ⁰ F)
<i>INPUT POWER</i>	12 kW
<i>INPUT CURRENT</i>	17.2 Amps per phase
<i>INPUT SUPPLY</i>	415 V, Three phase AC, 50 Hz
<i>POWER SAVING</i>	Through 3-Heat Switch
<i>AIR CIRCULATION</i>	Forced air
<i>TYPE OF CONTROL</i>	Digital Controller (accuracy of ± 1% FSD) with thermocouple sensor
<i>DRIVE</i>	Indirect drive, Electric Motor, 1 HP
<i>WEIGHT (approx)</i>	475 Kg.

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(An ISO 9001:2008 Company)

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