

## SUBMERGED ARC WELDING FLUX DRYING OVEN

**MODEL – HIEC:400:F, 200 Kg. Capacity**



<b>TECHNICAL SPECIFICATIONS</b>	<b>HIEC 400 F, 200Kg</b>
<i>WORKING SPACE (mm)</i>	1066x780x800 (HWD)
<i>CAPACITY (approx)</i>	200 Kg. (440 lbs.) of flux
<i>NUMBER OF TRAYS</i>	8 + 8 (16 Nos in 2 Rows)
<i>TRAY DIMENSION (mm)</i>	75x350x780 (HWD)
<i>TEMPERATURE RANGE</i>	Ambient - 400 <sup>0</sup> C (752 <sup>0</sup> F)
<i>INPUT POWER</i>	18 kW
<i>INPUT CURRENT</i>	25.8 Amps per phase
<i>INPUT SUPPLY</i>	415 V, Three phase AC, 50 Hz
<i>AIR CIRCULATION</i>	Forced air
<i>TYPE OF CONTROL</i>	Digital Controller (accuracy of ± 1% FSD) with thermocouple sensor
<i>DRIVE</i>	Indirect drive, Electric Motor, 1 HP

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**(An ISO 9001:2008 Company)**

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